

# Inventory Model with Demand as a Polynomial Function of Time and Constant Deterioration

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**Abstract:- In the present work, a model of inventory management is generated for deteriorates goods, with shortages which are fully reserved. Demand rate is assumed as polynomial function of time and deterioration rate is independent of time i.e. constant deterioration.**

## I. INTRODUCTION

Inventory management has become the most important thing in order to minimize the cost related to inventory and to maximize the overall profit. Sometimes companies, or any kind of organization face problems in maintaining their inventory, because of some stocks of goods that deteriorates over time, like dairy products and like fashion goods, they only have sales in the market when they are in trend, otherwise, they are wasted and there are so many products that deteriorate with time. So there is a need for inventory models, which consider the effect of the deterioration of items. From the previous century, many models are generated on this topic. Some of the Cited models are listed below .

Datta & Pal (1988)[3], Lee & Wu (2002)[7], Sharma, Sharma & Ramani (2012)[16] and Sharma & Preeti (2013)[15] considered Power demand pattern for items that deteriorates with time, using varying deterioration in their respective models. Wu (1999) [20], Wu (2002) [19], Lee & Wu (2002)[7], Skouri et. al. (2009)[18], Sharma et. al. (2012)[16] considered Weibull distributed deterioration in their respective models. Sharma et. al. (2012)[16], Karmakar et.al. (2014)[6], Ibe et. al. (2016)[5], Shah (2018) [14] considered time varying holding cost in their respective models. Lee (2004)[8] created model with exponential distributed deterioration and Wu (2002) [19] & Ghosh (2004) [4] created model with time varying quadratic demand. Wu (1999)[20] and Skouri (2009)[18] developed models with ramp type demand rate. Ouyang (2005)[12], Shah (2010)[13] and Aliyu (2020)[1] developed models with exponentially declining demand.

Mukherjee(2010)[11] developed a model in which the time of duration of shortages varies directly with deterioration. Bhowmick(2011) [2] et. al., developed a model with continuous production model for deteriorating items with shortages. Maragatham(2017)[10] et. al., presented Model for Items in a single warehouse and assumed constant lead time . Sharma(2018)[17] developed a model for items that deteriorates with time, such as fruits, vegetables, and foodstuffs by considering demand as time-dependent. Long(2019)[9] demonstrated that structural deterioration affects the value of damage detection information. In the present paper, working is done based on the above papers by taking demand as a function which is polynomial in nature with respect to time and time-independent deterioration i.e. constant deterioration.

## II. ASSUMPTIONS AND NOTATIONS

### Notations:-

The following are the notations used here:-

1.  $C_1$  = Cost per unit of holding inventory per unit time i.e. Holding Cost
2.  $C_2$  = Shortage cost per unit per unit time.
3.  $C_3$  = Deterioration cost.
4.  $T$  = Each cycle length.
5.  $I(t)$  = Inventory at any time  $t$ .
6.  $C(t)$  = Average total cost.
7.  $D(t)$  = Demand Rate
8.  $\theta(t)$  = Deterioration Rate Function
9.  $S$  = Initial Inventory

### Assumptions:-

The following are the assumptions used here:-

1. Demand Rate  $D(t)$  is assumed as polynomial function of time, given by  $D(t) = t + 2t^2 + 3t^3 + \dots + nt^n$ .
2. The deterioration rate function,  $\theta(t)$  is assumed in the form  $\theta(t) = \theta_0$  .
3. Replenishment size is constant and the replenishment rate is infinite.
4. The Lead time is zero.
5. Shortages are considered and totally reserved.
6. During the period  $T$ , neither is replacement nor repair of deteriorated units.

**III. ANALYSIS OF MODEL**

Let Inventory level at any time  $t$  be  $I(t)$ . Inventory level slowly decreases during time interval  $(0, t_1)$ ,  $t_1 < T$  and becomes exactly zero at  $t = t_1$ . Shortages takes place in the interval  $(0, t_1)$ , which are totally reserved. Differential equations which governs this inventory system during the interval  $0 \leq t \leq T$  using demand and deterioration rate are

$$\frac{dI(t)}{dt} + \theta_0 I(t) = -(t + 2t^2 + 3t^3 + \dots + nt^n) \tag{1}$$

and

$$\frac{dI(t)}{dt} = -(t + 2t^2 + 3t^3 + \dots + nt^n) \tag{2}$$

Solution of differential equation (1) is

$$\begin{aligned} I(t)e^{\theta_0 t} &= -\int (t + 2t^2 + 3t^3 + \dots + nt^n)e^{\theta_0 t} dt + C \\ &= -\int (t + 2t^2 + 3t^3 + \dots + nt^n)(1 + \theta_0 t) dt + C \\ &= -\int [(t + 2t^2 + 3t^3 + \dots + nt^n) + \theta_0 (t^2 + 2t^3 + 3t^4 + \dots + nt^{n+1})] dt + C \\ &= -\left[ \left( \frac{1}{2} t^2 + \frac{2}{3} t^3 + \dots + \frac{n}{n+1} t^{n+1} \right) + \theta_0 \left( \frac{1}{3} t^3 + \frac{1}{2} t^4 + \dots + \frac{n}{n+2} t^{n+2} \right) \right] + C \end{aligned}$$

Putting  $t = 0$ ,  $I(0) = C$ . But  $I(0) = S$ . Therefore  $C = S$ . Thus

$$I(t)e^{\theta_0 t} = S - \left[ \left( \frac{1}{2} t^2 + \frac{2}{3} t^3 + \dots + \frac{n}{n+1} t^{n+1} \right) + \theta_0 \left( \frac{1}{3} t^3 + \frac{1}{2} t^4 + \dots + \frac{n}{n+2} t^{n+2} \right) \right]; \quad 0 \leq t \leq T \tag{3}$$

Again from (3),  $I(t_1) = 0$ . So

$$0 = S - \left[ \left( \frac{1}{2} t_1^2 + \frac{2}{3} t_1^3 + \dots + \frac{n}{n+1} t_1^{n+1} \right) + \theta_0 \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) \right]$$

Thus

$$S = \left[ \left( \frac{1}{2} t_1^2 + \frac{2}{3} t_1^3 + \dots + \frac{n}{n+1} t_1^{n+1} \right) + \theta_0 \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) \right] \tag{4}$$

Putting the value of  $S$  in (3), we get

$$I(t)e^{\theta_0 t} = \frac{1}{2} (t_1^2 - t^2) + \frac{2}{3} (t_1^3 - t^3) + \dots + \frac{n}{n+1} (t_1^{n+1} - t^{n+1}) + \theta_0 \left[ \frac{1}{3} (t_1^3 - t^3) + \frac{1}{2} (t_1^4 - t^4) + \dots + \frac{n}{n+2} (t_1^{n+2} - t^{n+2}) \right]$$

Hence

$$I(t) = \frac{1}{2} (t_1^2 - t^2) + \frac{2}{3} (t_1^3 - t^3) + \dots + \frac{n}{n+1} (t_1^{n+1} - t^{n+1}) + \theta_0 \left[ \frac{1}{6} (t^3 - 3t_1^2 t + 2t_1^3) + \frac{1}{6} (t^4 - 4t_1^3 t + 3t_1^4) + \dots + \frac{n}{(n+1)(n+2)} (t^{n+2} - (n+2)t_1^{n+1} t + (n+1)t_1^{n+2}) \right] \tag{5}$$

$$I(t) = \sum_1^n \left[ \frac{m}{m+1} (t_1^{m+1} - t^{m+1}) + \theta_0 \frac{m}{(m+1)(m+2)} [ t^{m+2} - (m+2)t_1^{(m+1)} t + (m+1)t_1^{m+2} ] \right]$$

Solution of differential equation (2) is

$$I(t) = -\left( \frac{1}{2} t^2 + \frac{2}{3} t^3 + \dots + \frac{n}{n+1} t^{n+1} \right) + B \tag{6}$$

Since  $I(t_1) = 0$ , we have

$$0 = -\left( \frac{1}{2} t_1^2 + \frac{2}{3} t_1^3 + \dots + \frac{n}{n+1} t_1^{n+1} \right) + B$$

This implies

$$B = \frac{1}{2} t_1^2 + \frac{2}{3} t_1^3 + \dots + \frac{n}{n+1} t_1^{n+1}$$

Hence

$$I(t) = \frac{1}{2} (t_1^2 - t^2) + \frac{2}{3} (t_1^3 - t^3) + \dots + \frac{n}{n+1} (t_1^{n+1} - t^{n+1}); \quad t_1 \leq t \leq T \tag{7}$$

Thus the entire amount of deteriorated units = I(0) – stock loss due to demand

$$\begin{aligned}
 &= S - \int_0^{t_1} (t + 2t^2 + \dots + nt^n) dt \\
 &= S - \left( \frac{1}{2} t_1^2 + \frac{2}{3} t_1^3 + \dots + \frac{n}{n+1} t_1^{n+1} \right) \\
 &= \left( \frac{1}{2} t_1^2 + \frac{2}{3} t_1^3 + \dots + \frac{n}{n+1} t_1^{n+1} \right) + \theta_0 \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) - \left( \frac{1}{2} t_1^2 + \frac{2}{3} t_1^3 + \dots + \frac{n}{n+1} t_1^{n+1} \right) \\
 &= \theta_0 \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) \tag{8}
 \end{aligned}$$

Total value of inventory held in [0,t<sub>1</sub>] is

$$\begin{aligned}
 I_1 &= \int_0^{t_1} I(t) dt \\
 I_1 &= \int_0^{t_1} \left[ \frac{1}{2} (t_1^2 - t^2) + \frac{2}{3} (t_1^3 - t^3) + \dots + \frac{n}{n+1} (t_1^{n+1} - t^{n+1}) \right] dt + \\
 &\theta_0 \int_0^{t_1} \left[ \frac{1}{6} (t^3 - 3t_1^2 t + 2t_1^3) + \frac{1}{6} (t^4 - 4t_1^3 t + 3t_1^4) + \dots + \frac{n}{(n+1)(n+2)} (t^{n+2} - (n+2)t_1^{n+1} t + (n+1)t_1^{n+2}) \right] dt \\
 I_1 &= \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) + \theta_0 \left( \frac{1}{8} t_1^4 + \frac{1}{5} t_1^5 + \dots + \frac{n}{2(n+3)} t_1^{n+3} \right)
 \end{aligned}$$

Inventory Holding Cost = C<sub>1</sub> \* total inventory

$$= C_1 \left[ \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) + \theta_0 \left( \frac{1}{8} t_1^4 + \frac{1}{5} t_1^5 + \dots + \frac{n}{2(n+3)} t_1^{n+3} \right) \right] \tag{9}$$

Deterioration Cost = C<sub>3</sub> \* the entire amount of deteriorated units

$$= C_3 \left[ \theta_0 \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) \right] \tag{10}$$

Shortage units Quantity =  $\int_{t_1}^T -I(t) dt$

$$\begin{aligned}
 &= - \int_{t_1}^T \left[ \frac{1}{2} (t_1^2 - t^2) + \frac{2}{3} (t_1^3 - t^3) + \dots + \frac{n}{n+1} (t_1^{n+1} - t^{n+1}) \right] dt \\
 &= T \left[ \frac{1}{2} \left( \frac{1}{3} T^2 - t_1^2 \right) + \frac{2}{3} \left( \frac{1}{4} T^3 - t_1^3 \right) + \dots + \frac{n}{n+1} \left( \frac{1}{n+2} T^{n+1} - t_1^{n+1} \right) \right] + \left[ \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right] \tag{11}
 \end{aligned}$$

Shortage Cost = C<sub>2</sub> \* shortage units quantity

$$\begin{aligned}
 &= C_2 T \left[ \frac{1}{2} \left( \frac{1}{3} T^2 - t_1^2 \right) + \frac{2}{3} \left( \frac{1}{4} T^3 - t_1^3 \right) + \dots + \frac{n}{n+1} \left( \frac{1}{n+2} T^{n+1} - t_1^{n+1} \right) \right] + \\
 &C_2 \left[ \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right] \tag{12}
 \end{aligned}$$

The Total Cost per unit time

= Inventory Holding Cost + Deterioration Cost + Shortage Cost

$$\begin{aligned}
 &= C_1 \left[ \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) + \theta_0 \left( \frac{1}{8} t_1^4 + \frac{1}{5} t_1^5 + \dots + \frac{n}{2(n+3)} t_1^{n+3} \right) \right] + C_3 \left[ \theta_0 \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) \right] + \\
 &C_2 T \left[ \frac{1}{2} \left( \frac{1}{3} T^2 - t_1^2 \right) + \frac{2}{3} \left( \frac{1}{4} T^3 - t_1^3 \right) + \dots + \frac{n}{n+1} \left( \frac{1}{n+2} T^{n+1} - t_1^{n+1} \right) \right] + \\
 &C_2 \left[ \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right]
 \end{aligned}$$

The Average Total Cost per unit time ,

$$\begin{aligned}
 C(t_1) &= \frac{1}{T} [ \text{Total Cost per unit time} ] \\
 C(t_1) &= \frac{C_1}{T} \left[ \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) + \theta_0 \left( \frac{1}{8} t_1^4 + \frac{1}{5} t_1^5 + \dots + \frac{n}{2(n+3)} t_1^{n+3} \right) \right] \\
 &+ \frac{C_3}{T} \left[ \theta_0 \left( \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right) \right] \\
 &+ C_2 \left[ \frac{1}{2} \left( \frac{1}{3} T^2 - t_1^2 \right) + \frac{2}{3} \left( \frac{1}{4} T^3 - t_1^3 \right) + \dots + \frac{n}{n+1} \left( \frac{1}{n+2} T^{n+1} - t_1^{n+1} \right) \right] \\
 &+ \frac{C_2}{T} \left[ \frac{1}{3} t_1^3 + \frac{1}{2} t_1^4 + \dots + \frac{n}{n+2} t_1^{n+2} \right]
 \end{aligned}$$

For minimum average total cost , the necessary and sufficient conditions are  $\frac{dC(t_1)}{dt_1} = 0$  and  $\frac{d^2C(t_1)}{dt_1^2} > 0$ .

Now  $\frac{dC(t_1)}{dt_1} = 0$  gives

$$(t_1 + 2t_1^2 + 3t_1^3 + \dots + nt_1^n) \left[ \frac{c_1\theta_0}{2T} t_1^2 + \frac{(c_1+c_2+c_3\theta_0)}{T} t_1 - C_2 \right] = 0$$

Which further implies

$$\left[ \frac{c_1\theta_0}{2T} t_1^2 + \frac{(c_1+c_2+c_3\theta_0)}{T} t_1 - C_2 \right] = 0 \tag{13}$$

Since (13) is a quadratic equation in  $t_1$  having last term negative, thus it has atleast one positive root. Also  $\frac{d^2C(t_1)}{dt_1^2} > 0$ . Let  $t_1^*$  be the positive root of (13). So optimum value of  $t_1$  is  $t_1^*$ . Substituting it in (4), the optimized value of S is

$$S^* = \left[ \left( \frac{1}{2} t_1^{*2} + \frac{2}{3} t_1^{*3} + \dots + \frac{n}{n+1} t_1^{*(n+1)} \right) + \theta_0 \left( \frac{1}{3} t_1^{*3} + \frac{1}{2} t_1^{*4} + \dots + \frac{n}{n+2} t_1^{*(n+2)} \right) \right] \tag{14}$$

Minimum value of C( $t_1$ ) is

$$\begin{aligned} C(t_1^*) = & \frac{C_1}{T} \left[ \left( \frac{1}{3} t_1^{*3} + \frac{1}{2} t_1^{*4} + \dots + \frac{n}{n+2} t_1^{*(n+2)} \right) + \theta_0 \left( \frac{1}{8} t_1^{*4} + \frac{1}{5} t_1^{*5} + \dots + \frac{n}{2(n+3)} t_1^{*(n+3)} \right) \right] \\ & + \frac{C_3}{T} \left[ \theta_0 \left( \frac{1}{3} t_1^{*3} + \frac{1}{2} t_1^{*4} + \dots + \frac{n}{n+2} t_1^{*(n+2)} \right) \right] \\ & + C_2 \left[ \frac{1}{2} \left( \frac{1}{3} T^2 - t_1^{*2} \right) + \frac{2}{3} \left( \frac{1}{4} T^3 - t_1^{*3} \right) + \dots + \frac{n}{n+1} \left( \frac{1}{n+2} T^{n+1} - t_1^{*(n+1)} \right) \right] \\ & + \frac{C_2}{T} \left[ \frac{1}{3} t_1^{*3} + \frac{1}{2} t_1^{*4} + \dots + \frac{n}{n+2} t_1^{*(n+2)} \right] \end{aligned} \tag{15}$$

Thus equation (15) gives optimal value of total average cost per unit time. These equations can be further solved for different values of variables used here, using softwares like Matlab and Mathematica.

**IV. CONCLUSION**

In this paper, a model of inventory management is generated for deteriorating goods by taking demand as a function which is polynomial with respect to time and deterioration is taken as time-independent i.e. constant deterioration.

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