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Deburring of Soft, Complex Aluminium Alloy Parts

Komal V Gaikwad[1]; Tejaswini S Mane[2]; Himali S Naik[3]; Mansi N Sherkar[4]; Dr. J. S. Gawande[5] (Professor)
Department of Mechanical Engineering, PES MCOE Pune

Abstract:- This Processs investigates the effectiveness of utilizing a vertical drill machine to integrate a brush for deburring soft aluminum parts. The aim is to enhance the efficiency and precision of the deburring process in manufacturing operations. The project involves the design and assembly of a specialized attachment to the drill machine, enabling seamless integration of the brush. Through experimental analysis, the performance of the integrated system is evaluated in terms of deburring quality, time efficiency, and cost-effectiveness compared to traditional deburring methods. The results demonstrate significant improvements in deburring effectiveness and productivity, highlighting the potential of this approach for enhancing manufacturing processes involving soft aluminum parts. This technique is so affordable price.

Keywords:- *Deburring, Soft Aluminum Alloy Part,Brush.*

I. INTRODUCTION

Deburring is a pivotal process within manufacturing, especially for soft aluminum materials. The presence of burrs after machining can severely compromise the integrity and functionality of the final product. Traditional deburring techniques often rely on manual labor or specialized machinery, both of which come with drawbacks such as time intensiveness, labor costs, and inconsistency in results. Manual deburring lacks precision and can lead to variations in product quality, while specialized machinery, though more consistent, tends to be costly and complex to operate.In recent times, there has been a surge in interest surrounding innovative approaches to enhance the efficiency and precision of the deburring process. One such promising method involves the utilization of abrasive nylon brushes attached to a vertical drill machine. This technique presents a cost-effective solution that addresses the shortcomings of traditional methods. The abrasive nylon brush's ability to conform to intricate geometries makes it particularly suitable for deburring complex aluminum parts.

The implementation of abrasive nylon brushes streamlines the deburring process, resulting in significant reductions in labor costs by automating what was previously a manual task. Moreover, it ensures a consistent, high-quality finish, thereby enhancing the overall quality of manufactured parts. Impressively, this method has demonstrated a reduction in burr presence by as much as 99.80 percent, highlighting its exceptional precision and reliability. The balance it strikes between efficiency and accuracy renders it an appealing choice for manufacturers seeking to optimize their deburring processes.

Beyond its efficiency and precision, this method boasts ease of integration into existing manufacturing workflows, requiring minimal training for operators. This feature further mitigates implementation costs and minimizes downtime associated with the adoption of new technology. By embracing this innovative approach, manufacturers can achieve superior finishes on complex aluminum components, thereby enhancing product performance and reliability while keeping costs manageable.

II. METHODOLOGY

A. Experimental Setup:

The methodology for developing an innovative brush for deburring soft, intricate aluminum alloy parts involves crucial stages.Next, a prototype is fabricated according to design specifications and refined iteratively for optimal performance. The prototype is then attached to a vertical drill machine for testing.

An experimental thorough documentation ensures result consistency and reproducibility. Setup is established to simulate deburring processes on soft, complex aluminum alloy parts. This setup includes a fixture to securely hold the workpiece and mechanisms for controlling brush speed. Aluminum alloy parts with varying complexities undergo deburring experiments using the developed brush. Parameters like brush speed, pressure, and duration of deburring are systematically adjusted to evaluate their impact on efficiency and surface finish.

Performance evaluation involves rigorously assessing the brush's effectiveness in deburring aluminum parts based on criteria like burr removal rate and surface roughness. Through this methodical approach, insights into optimizing deburring processes for soft, complex aluminum alloy parts can be gained, ultimately leading to improved product quality and reliability.

An experimental setup will be established to simulate deburring processes on soft, complex aluminum alloy parts. This setup will include a custom fixture designed to securely hold the workpiece in place during deburring. A vertical drill machine equipped with the prototype brush attachment will be integrated into the setup. Additionally, mechanisms for controlling brush speed and pressure will be implemented to facilitate systematic testing.

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B. Experimental Procedure:

Vertical Drill Machine: A robust vertical drill machine is essential for accommodating the abrasive nylon brush attachment. It must possess adjustable speed settings to regulate the rotational speed of the brush, allowing for precise deburring. This ensures optimal control over the deburring process, enhancing efficiency and effectiveness.

Abrasive Nylon Brush Attachment: The specialized abrasive nylon brush is securely attached to the vertical drill machine. Careful attention is paid to designing the brush with optimized bristle density, length, and flexibility specifically tailored for deburring complex aluminum alloy parts. This ensures thorough and consistent removal of burrs while minimizing the risk of surface damage to the parts.

Work-piece Fixture: A custom fixture is meticulously designed securely holding the workpieces in place, the fixture minimizes and implemented to securely hold the complex aluminum alloy parts during the deburring process. This fixture is engineered to provide stability and precise positioning, ensuring uniform deburring results across all parts. By the risk of movement or misalignment during deburring, thus contributing to the overall quality and reliability of the deburred parts.

C. Equations & Calculation

Burr Size Reduction: Calculate the average reduction in burr size before and after the deburring process using the formula. Initial burr size is 0.05mm and Final burr size 0.0001:

$$\text{Burr Size Reduction} = \frac{\text{Initial Burr Size} - \text{Final Burr Size}}{\text{Initial Burr Size}} \times 100\%$$

= ((0.05-0.0001) /0.05) x100

= 99.8 %

Brush calculation-

We had taken circular nylon abrasive brush as per requirement.

Required Data

Brush diameter = 89.916 mm

Brush speed = 1400 rpm

= 1400(2π /60)

=146 rad/s

Brush Stiffness = 87.4829 N/m

Brush penetration = 2.54 m

Surface feet per min = (π x 0.089916 x 146) /12

= 395.47 /12

= 3.43m/s

Brush contact force (Fb)

= brush stiffness x brush Penetration

= 2.54 x 87.4829

= 222.20 N

Feed rate = 10 x (25.4)/60

= 4.2 m/s

Clamping Calculations

Frictional force (Ff) = μ x Fb

= 0.3 x 222.20

= 66.66 N

Safety factor (SF) = 2

Clamping Force (Fc) = (Fb +Ff) x SF

= (222.20+66.66) x2

= 577.72 N

III. SET UP

Fig 1 Set up

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Specifically designed for deburring soft aluminum alloy parts, the abrasive nylon brushes feature (insert diameter) diameter bristles composed of (insert material composition). These brushes are equipped with [insert grit size] abrasive grit, tailored to effectively remove burrs while maintaining the integrity of the workpiece surface.

➢ *Components Required*

- *Vertical Drill Machine*
- *Abrasive Nylon Brush*

IV. RESULT & CONCLUSION

The results of our study underscore the remarkable effectiveness of the precision brush in deburring soft, intricate aluminum alloy parts. Notably, the brush achieves an outstanding burr removal rate of up to 99.8%, thereby significantly enhancing the overall quality of the manufactured products. Moreover, the brush demonstrates an impressive capability to reduce burr size to as small as 0.0001mm, ensuring a high degree of precision in the deburring process.

In conclusion, the innovative design and development of the precision brush mark a significant leap forward in deburring technology for soft aluminum alloy parts. With its exceptional burr removal rates and precise deburring capabilities, the brush contributes substantially to improving product quality and reliability. This project highlights the importance of embracing innovative approaches to address manufacturing challenges effectively. Furthermore, it emphasizes the potential for continued advancements in deburring technology to further enhance product quality and manufacturing efficiency.

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