

# Automatic Control and Protection of Coal Conveyor System using PIC

<sup>1</sup>S.Mumtaj, <sup>2</sup>Dhamodharan K, <sup>3</sup>Hari Prasad K, <sup>4</sup>Kamesh Gautham B,  
<sup>1</sup>Assistant Professor, <sup>2,3,4</sup>UG Student,

<sup>1, 2,3,4</sup>Department of Electrical and Electronics Engineering, Sri Ramakrishna Engineering College, Coimbatore, Tamil Nadu, India.

**Abstract :-** The Coal conveyor system forms an integral part in Thermal Power plant owing to the fact that the overall efficiency of the plant is dependent on the rate at which the coal is carried to the crusher unit. But, as of now, only manual labors are employed to regularly monitor the operation of conveyor system which is highly risky. Hence, by means of a Microcontroller like PIC makes the controlling process much easier. The flaws that occur in the conveyor system are mostly due to the temperature at which the coal is carried and also due to the attrition in the belt. By means of a Temperature sensor and an IR sensor this could be regularly monitored and during any abnormal situation, this initiate Cooling fan in case of high temperature and signals an alarm whenever there is any fault in the system.

**Keywords :-** Conveyor System, PIC microcontroller, Temperature sensor, Infra-Red sensor, DC Motor, Cooling fan, Temperature sensing circuit, Tear detecting circuit.

## I. INTRODUCTION

The Conveyor system is considered to be the least important system in Thermal Power station and hence Humans are employed to look after it on a shift basis. The Conveyor system in a Thermal Power station consists of various components like Conveyor gallery, Belt sway switch, Pull cord switch, Self-aligning roller, Zero speed switch, Counter weight. But apart from this, Conveyor belt has a significant role to carry the Coal without affecting its combustion quality to the Coal Crushing unit for further process. Normally, the Conveyor belt length varies from 300m to 1000m on an average basis. So, it becomes a tedious process to make sure that they are in perfect condition throughout the operating days without any damage in the belt. Since, mainly humans are employed in the Handling plants, they tend to make errors and any small such errors may cause a huge loss to life and property.

## II. EXISTING SYSTEM

At present, in most Thermal Power plants, there is no specific automated system used to monitor the status of the Coal conveyor system although, the rest of the Power plant is controlled and protected by means of advanced system like PLC and SCADA. The existing method in the Conveyor system makes use of manual skilled labor to regularly monitor the Conveyor belt. In case, of any fault identification the entire

Conveyor system is turned off on a temporary basis until the fault is rectified completely. This affects the overall efficiency of the plant by minimizing the operation period which ultimately results to low output power. Hence, it is high time to switch over to automated system from manual monitoring techniques.

## III. PROPOSED SYSTEM

In the Proposed system, several features are employed to minimize the work load on humans. The system consists of LM 35 Temperature sensor and a Tear detecting IR sensor to detect any flaws in the Conveyor belt. The temperature sensor senses the temperature of the surroundings regularly, and whenever there is any rise in temperature, the signal passes to the PIC microcontroller which in turn switches on the Cooling fan thereby to reduce the excess temperature. Also, whenever there is any attrition in the Conveyor belt due to its quality or life-span, the Infra- Red sensor detects the flaw in the belt. This in turn makes the Microcontroller to stop the Conveyor system and initiate the alternative another conveyor system so that the Output power of the plant is not affected.

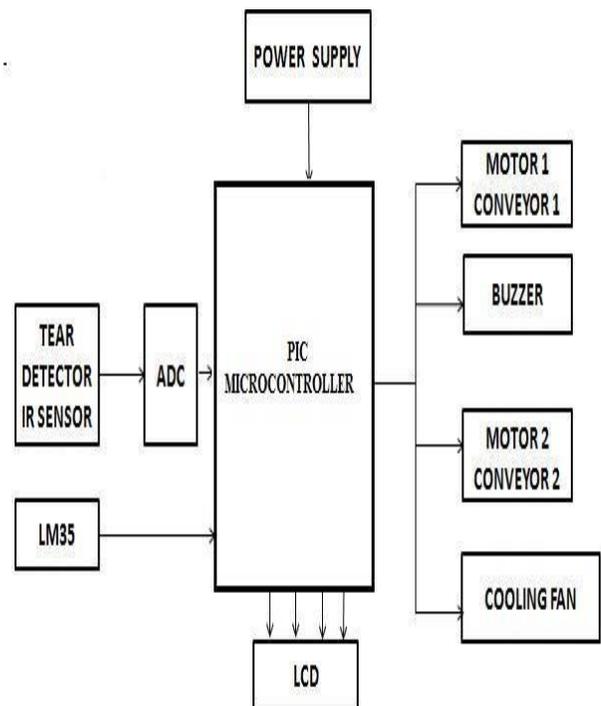


Fig 1:- Block diagram of the Proposed system



**B. Tear Detecting Circuit**

The Tear detecting circuit relies on the operation of an Infra-Red LED and a Photodiode. The combination of IR-LED and Photodiode detects any fault or abnormal deviation from the smooth surface. Whenever there is such deviation it integrates the voltage and compares it with the pre-set value. Mainly, these Tear detecting circuit is employed in areas profound to object motion.

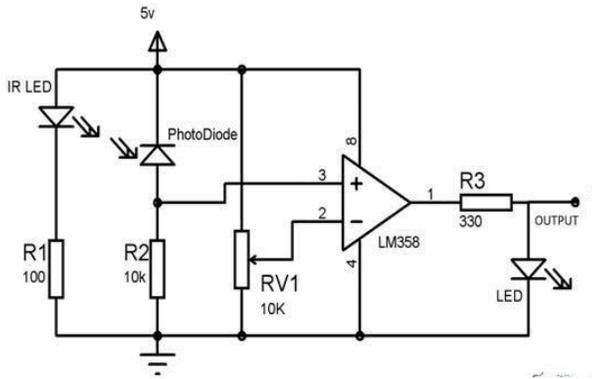


Fig 4:- Tear Detecting Circuit

**C. Overall Circuit Diagram**

The temperature sensor LM35 is placed above the Conveyor belt to regularly monitor the temperature of the coal. The tear detecting IR sensor is placed below the Conveyor system to detect any flaws like tear and cracks in the system. The output of these sensors is provided to the PIC microcontroller. PIC microcontroller is programmed to compare temperature in the system also to initiate the rotation of another conveyor belt in case of any faults in the belts. The temperature of the coal carried in the Conveyor belt and the working status of the entire system is shown in the LCD display regularly.

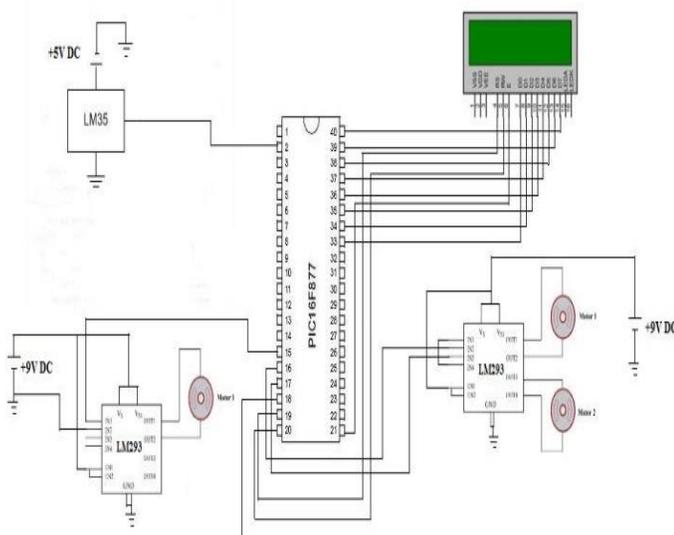


Fig 5:- Overall Circuit diagram

**VI. CONCLUSION**

This Proposed system which makes use of Automatic system to regularly monitor the status of the Conveyor system is highly efficient since the operation of the Conveyor system is not at all interrupted during the occurrence of any fault in the belt. The addition of PIC microcontroller makes the overall system simple in design and operation. This system is found to be an efficient replacement for the existing manual monitoring system.

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